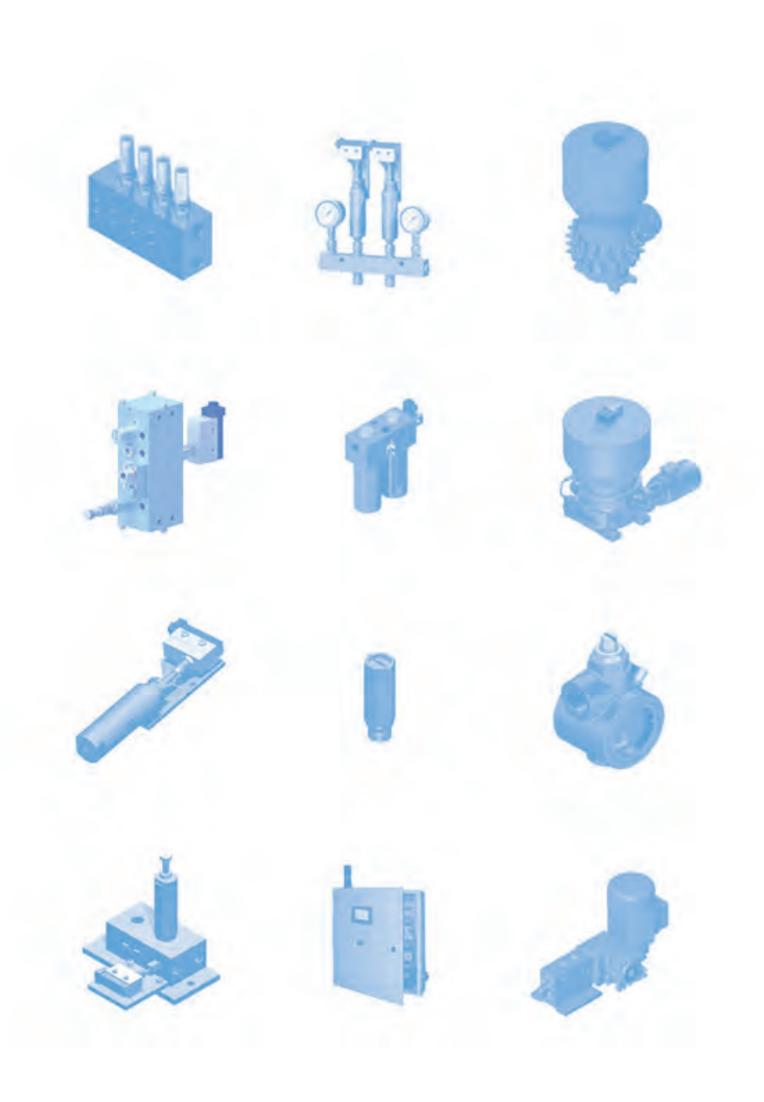
## **FI FLUIDOTEHNIC**

## DEVICES AND SYSTEMS FOR CENTRAL LUBRICATION

**CATALOG OF DEVICES** 

(FT www.fluidotehnic.com



# FT FLUIDOTEHNIC LUBRICATION TECHNIQUE

CATALOG OF DEVICES

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- FLUIDOTEHNIC's production program is based on its own development. Thanks to that, all the
  products are the result of the engineering staff work, as well as the quality and skilled workers in
  manufacturing and installation. Each serial product during the conquest passes through the phase
  of prototype development, functional tests and check in real operating conditions. Following
  step is removal of all possible defects and then, based on that, test series is produced. This is how
  we achieve high quality of manufactured devices. In case of the individual production, after the
  functional testing, we deliver the product to the customer.
- Since its foundation FLUIDOTEHNIC Ltd. has been continuously investing both in the expansion
  of commercial building and the purchase of modern equipment for the production, control and
  techno-economic support. It is located in the industrial zone of Vrnjacka Banja, on a lot size ~ 2ha. It
  consists several buildings, connected into a functional whole area of 4000 m2. The whole complex
  is adjusted to the environment- we are taking good care of health, work safety and environmental
  protection.

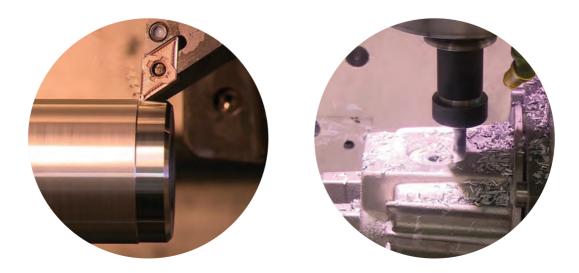






 Market research, device development, technical assistance and personnel training free of charge for all our customers is the main task of this service. Many years of experience in the development tasks of hydraulics, pneumatics and lubrication techniques, as well as t the latest computer technology guarantee that our custumers will get the optimum technical solution. During the development, every device passes precisely defined procedure, starting from making the design concept, followed by manufacturing and testing prototypes and going into production.

It consists of several facilities and departments: foundry of non-ferrous metals, mechanical drive, locksmith department, installation and technical control. All operations from the casting to the final machining are performed with the universal and software machines. Control and assembly is 100%. When the assembly is finished, each device is being tested on the test stand and on the basis of the results it gets the appropriate certificates and guarantees. On each call of the user, service teams come in as soon as possible, with spare parts and the necessary tools, regardless of whether the equipment is in warranty or out of warranty period.

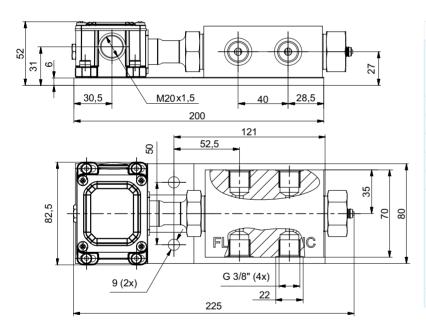


## FI FLUIDOTEHNIC

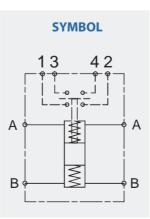
### **CONTROL DEVICE** (DIFFERENTIAL PRESSURE SWITCH)



Control device (differential pressure switch) is electrohydraulic component whose task is to send information about the achieved differential pressure at the two-line lubrication systems. In this way it is guaranteed that it reached an appropriate differential pressure in the main lines, and thus activating the distributor and lubricant of each places with the required quantity of lubricant. This device belongs to the group of piston pressure switch in which the piston is located in the housing, and piston thanks to its fine processing and precision manufacturing makes sealing. This solution provides outstanding performance with low and normal oil viscosity as well as with grease. The robust housing and compact construction allows operation wery hard working conditions (excavators for surface exploitation, iron plants, cement works etc.). Differential activation pressure is 50 bar and at the request of the customer can be and 100 bar.



Ordering code		10-0380-50	
Fluid	Oil viscosity	>13 mm²/s	
	Grease	NLGI ≤3	
	Temperature	-30;+80 °C	
Differential pressure		50 bar	
Differential pressure on request		100 bar	
Max allowed pressure		400 bar	
Conencting ports		G 3/8″	
Switching frequency		120 cycles/min	
Electric indicator	Voltage	max 500 V	
	Current	max 15A	
	Insulation	IP 65 acc. to IEC/EN 60529	
	Mech. endurance	10.000.000 working cycles	
Mass		3,0 kg	





## **PRESSURE SWITCH**

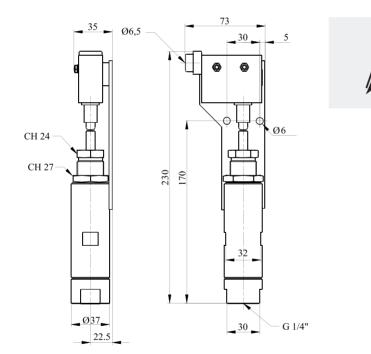


Pressure switch is electro hydraulic component with the task to send information about the achieved in advance specified pressure in the hydraulic or lubrication installation. Because of very precisely piston treatment and very small gap between piston and housing of few  $\mu$ m, any seal is not necessary.

Small differential stroke enables very smooth operation with low and normal viscosity oil as well as with grease. Robust housing and compact construction allows operation in very hard working conditions (excavators for surface exploitation, iron plants, cement works).

Activating pressure is continuously adjusted, and the device is factory adjusted to minimum value (or as customer's request). To select a pressure setting release the safety nut CH 27, then turn the screw CH 24 (clockwise rotation or contrary). In this way switch activated pressure can be reduced or increased.

**SYMBOL** 



Ordering code		10 - 0300	10 - 0320	10 - 0325
	Oil viscosity	>13 mm²/s		
Fluid	Grease	NLGI ≤3		
	Temperature	-30 ; +80 °C		
Working pressure		50 - 200 bar	100 - 400 bar	15 - 60 bar
Connecting port		G 1/4″		
Switching frequency		120 cycles/min		
Max voltage		250 V		
Max current		10 A		
Mass		1,1 kg		

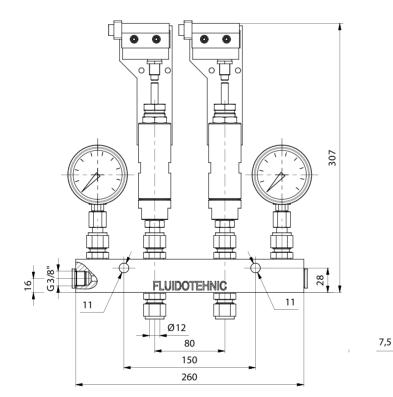


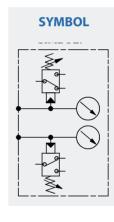
### **CONTROL DEVICE** (FOR DUAL LINE GREASE LUBRICATION SYSTEMS)



Control device 10-0140 is applied for dual line grease lubrication systems. It is capable for operation in most hard conditions such as in surface exploitation plants, mines, iron plants and cement works. Adjusting range of the pressure switches is from 50 to 400 bar. When the pressure in the first line reaches the given setting, pressure switch produce the electrical signal. Then, in the system with electric driven distributor, the pump is switching off, electric motor of distributor is switching on and moving the valve to another position. Then the another lubrication cycle started through the second line. In the system with hydraulic distributing valve, switching is performed by distributing valve. Control unit only indicates that required pressure has been reached at a suitable point (usualy at the end of line), before the end of the lubrication cycle.

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Ordering code		10 - 0140	10 - 0140/1	
Fluid	Oil viscosity	>13 mm²/s		
	Grease	NLGI ≤3		
	Temperature	-30 ; +80 °C		
Working pressure		50 - 200 bar	100 - 400 bar	
Connecting ports		SRPS M.B6 716-T12 (G3/8")		
Electric indicator		max. 220 V 5 A		
Mass		5,8 kg		

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### EC DECLARATION OF CONFORMITY / DECLARATION ON INSTALLATION

DEKLARACIJA O USAGLAŠENOSTI / DEKLARACIJA O UGRADNJI

### We hereby declare that the following products

Izjavljujemo da su sledeći uređaji

Electric driven pumps for grase lubrication (Elektromotorne pumpe za podmazivanje mastima) Power unit for oil lubrication (Elektromotorni uređaj za podmazivanje uljima) Pneumatic pumps for lubrication (Pneumatske pumpe za podmazivanje mastima) Two line dosing distributors (Dvolinijski dozatori) Progressive doser distributors (Progresivni dozatori) Change-over valves (Hidraulički razvodnici) Electric driven change-over valves (Elektromotorni razvodnici) Pressure and flow valves (Ventili pritiska i protoka)

#### Are designed and produced in accordance with the safety requirements according to the following regulations:

Projektovani i proizvedeni u skladu sa bezbednosnim zahtevima prema sledećim propisima:

Machinery Directive EC/2006/42 (Mašinska direktiva EC/2006/42)

Low voltage directive EC/2014/35 (Niskonaponska direktiva EC/2014/35)

in accordance with the following standards:
i u skladu sa sledećim standardima:
Safety of machinery - General principles for design
Risk assessment and risk reduction EN ISO 12100:2010
Bezbednost mašina - Opšti principi za projektovanje
Ocena rizika i smanjenje rizika SRPS ISO 12100:2014

**Safety of machinery - Electrical equipment of machines - Part 1: EN 60204-1:2016** Bezbednost mašina - Električna oprema mašina - Deo 1: EN 60204-1:2016

#### Declaration on installation in the sense of EC Machinery Directive (2006/42/EC) Annex II B

Izjava o ugradnji u skladu sa EC Mašinskom direktivom (2006/42/EC) Anex II B

Product of "FLUIDOTEHNIC" assemble into mechanical devices and equipement. Start-up is not admissible unless it has been verified that the whole equipment, meets the requirements defined in the EC machinery Directive (2006/42/EC)

Proizvod "FLUIDOTEHNIC"-a se ugrađuje u drugu opremu i dodatne uređaje. Pokretanje nije dozvoljeno sve dok i relevantna oprema u koju se ugrađuju ne bude u skladu sa Mašinskom direktivom (2006/42/EC)

The manufacturer undertakes to supply the relevant information of incomplete machine on request to responsible inspector by electronic way. Technical documents of the machine is prepared in accordance with Annex VII, part B Machinery Directive (2006/42/EC)

Proizvođač se obavezuje da će elektronskim putem dostaviti odgovarajuće podatke o delimično završenoj mašini nadležnom inspektoru na njegov zahtev. Tehnička dokumentacija je izrađena u skladu sa Anexom 7, deo B Mašinske direktive.

Vrnjačka Banja, 01/02/2017 godine



The EC Declaration of Conformity is only valid in conjunction with confirmation that the device has been correctly applied, installed, inspected and maintained according to the operating instructions provided. The validity of the declaration will cease in case of any modification and/or supplement not previously approved by "FLUIDOTEHNIC".

Ova deklaracija o usaglašenosti važi samo u slučaju da je uređaj pravilno ugrađen, iskontrolisan i da se koristi i održava u skladu sa uputstvom za rukovanje i održavanje. Važenje izjave prestaje u slučaju bilo kakve modifikacije ili dodatka koji nisu prethodno odobreni od "FLUIDOTEHNIC"-a.



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